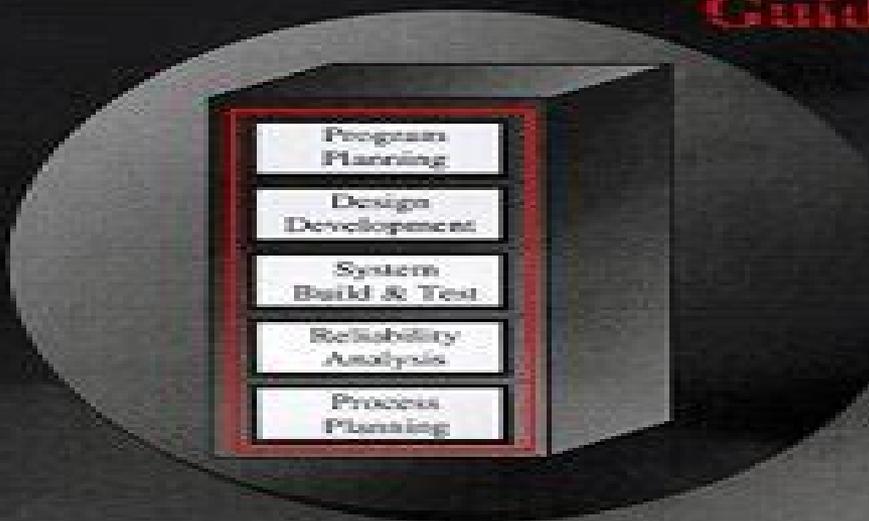


The Design Development & Process Planning Reference Guide



Paul Palady

The Design Development And Process Planning Reference Guide

Ying-Ying Zheng



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based design methods for identifying part families new analytical and simulation tools for evaluating performance of cells new types of cell incorporating robotics and flexible automation team based approaches for organizing the work force and much more however the field lacks a careful compilation of this research and its outcomes The editors of this book have commissioned leading researchers and implementers to prepare specific treatments of topics for their special areas of expertise in this broad based philosophy of manufacturing The editors have sought to be global both in coverage of topic matters and contributors Group Technology and Cellular Manufacturing addresses the needs and interests of three groups of individuals in the manufacturing field academic researchers industry practitioners and students 1 The book provides an up to date perspective incorporating the advances made in GT CM during the past 15 years As a natural extension to this research it synthesizes the latest industry practices and outcomes to guide research to greater real world relevance 2 The book makes clear the foundations of GT CM from the core elements of new developments which are aimed at reducing developmental and manufacturing lead times costs and at improving business quality and performance 3 Finally the book can be used as a textbook for graduate students in engineering and management for studying the field of Group Technology and Cellular Manufacturing

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suppliers face substantial pressure to ensure high quality at every stage from system design to specific domains by adhering to industry standards and best practices Thus Automotive SPICE Software Process Improvement and Capability dEtermination was developed to address the challenges in automotive system development OEMs now mandate that suppliers achieve at least Automotive SPICE process capability level 3 which signifies that a supplier s development processes are well defined consistently implemented and effectively managed Elmos is striving to fulfill OEMs mandate Automotive SPICE guides the necessary processes and attributes to meet automotive industry requirements However it does not dictate specific methodologies or tools for implementation This study proposes a comprehensive model to achieve process capability level 3 and beyond by integrating Automotive SPICE with key performance indicators KPIs lean thinking and the 5 Whys technique The research methodology combined an integrative literature review with qualitative interviews with an industry expert The findings from the literature review were validated through these expert interviews The study identified crucial metrics for evaluating the efficiency and effectiveness of system and software development processes such as requirements quality reusability requirements volatility project management risk management architectural design and product quality Integrating lean principles can significantly improve development processes by streamlining workflows reducing waste and fostering continuous improvement Additionally the 5 Whys approach is a valuable tool for analyzing performance deviations and identifying root causes of problems Overall by adopting this holistic approach companies can improve the maturity level of their development processes The chosen 15 key metrics form a robust basis for delivering actionable insights into the performance of Elmos development processes

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