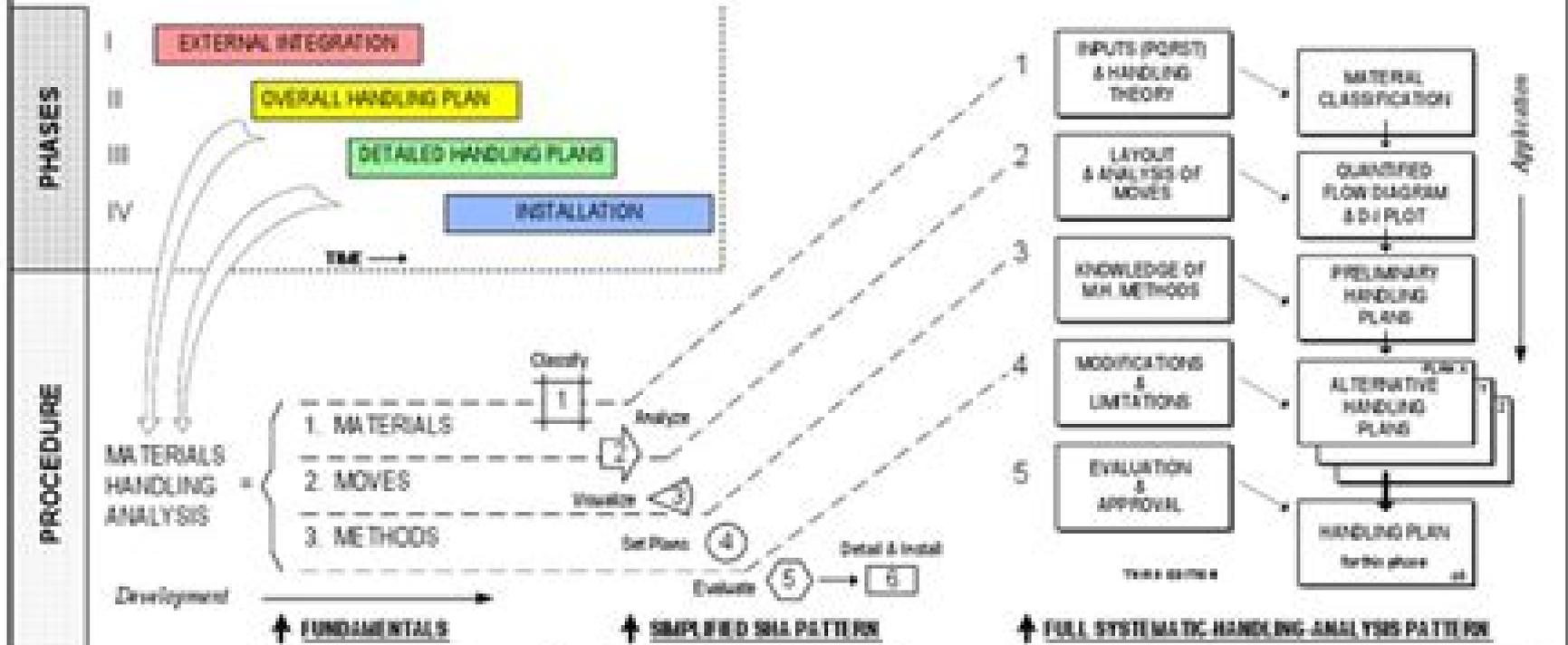


# SYSTEMATIC HANDLING ANALYSIS (SHA) – Capsule Summary



CONVENTIONS	Process Chart Symbols & Action*	Symbols Extended to Identify Equipment & Space	Color Used	Mark & Write**	Formulas and Explanations	Visual Letter	No. Value	No. of Lines	Intensity Rating of Material Moves	Color Code	Evaluating Description	Letter/Value
	<p>1. Operation</p> <p>2. Transportation</p> <p>3. Handling</p> <p>4. Storage</p> <p>5. Delay</p> <p>6. Inspection</p> <p>* A.S.T. Standard Symbols (ASIS) Standard (Adapted or based on ASIS procedure)</p>	<p>○ Palleting or Loading Equipment &amp; Space</p> <p>○ Assembly, Sub-Assembly, Dis-Assembly</p> <p>◇ Transport-related Equipment &amp; Space</p> <p>◇ Handling Area - Pick-up &amp; Set-Down</p> <p>▽ Storage Equipment and Space</p> <p>□ Station or Hold Area</p> <p>□ Inspect, Test, Check Equipment &amp; Space</p> <p>○ L-shaped Support Equipment &amp; Space</p> <p>○ Office or Planning Area, or Building Features</p>	<p>Green</p> <p>Red</p> <p>Yellow</p> <p>Yellow</p> <p>Yellow</p> <p>Blue</p> <p>Blue</p> <p>Orange</p>	<p>Black &amp; White</p> <p>Length</p> <p>Width</p> <p>Height</p> <p>Area</p>	<p>Intensity (I) = <math>\frac{W \times H}{L}</math> Designated by width of line</p> <p>Distance (D) = <math>\frac{W \times H}{L}</math> Designated by length of line</p> <p>Concentration (C) = <math>\frac{W \times H}{L}</math> Designated by area of line</p> <p>Weight (W) = <math>\frac{W \times H}{L}</math> Designated by area of line</p> <p>Volume (V) = <math>\frac{W \times H}{L}</math> Designated by area of line</p>	<p>A</p> <p>B</p> <p>I</p> <p>O</p> <p>U</p>	<p>4</p> <p>3</p> <p>2</p> <p>1</p> <p>0</p>	<p>4</p> <p>3</p> <p>2</p> <p>1</p> <p>0</p>	<p>Generally High Intensity of Moves</p> <p>Especially High Intensity of Moves</p> <p>Important Intensity</p> <p>Ordinary Intensity</p> <p>Unimportant Moves of Negligible Intensity</p>	<p>Red</p> <p>Orange/Yellow</p> <p>Green</p> <p>Blue</p> <p>Unmarked</p>	<p>Great Perfect Results (Excellent)</p> <p>Especially Good Results (Very Good)</p> <p>Important Results (Good)</p> <p>Ordinary Results (Fair)</p> <p>Unimportant Results (Poor)</p> <p>Not Applicable Results (Not Evaluated)</p>	<p>A/4</p> <p>B/3</p> <p>I/2</p> <p>O/1</p> <p>U/0</p> <p>X/1</p>

\* Dash (dotted) line indicates half a line, or half way between two ratings — recorded by minus sign behind visual letter

\*\* (width) (height) (standard) (Adapted or based on S.H.A. procedure)

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3324, 3326, 3328, 3330, 3332, 3334, 3336, 3338, 3340, 3342, 3344, 3346, 3348, 3350, 3352, 3354, 3356, 3358, 3360, 3362, 3364, 3366, 3368, 3370, 3372, 3374, 3376, 3378, 3380, 3382, 3384, 3386, 3388, 3390, 3392, 3394, 3396, 3398, 3400, 3402, 3404, 3406, 3408, 3410, 3412, 3414, 3416, 3418, 3420, 3422, 3424, 3426, 3428, 3430, 3432, 3434, 3436, 3438, 3440, 3442, 3444, 3446, 3448, 3450, 3452, 3454, 3456, 3458, 3460, 3462, 3464, 3466, 3468, 3470, 3472, 3474, 3476, 3478, 3480, 3482, 3484, 3486, 3488, 3490, 3492, 3494, 3496, 3498, 3500, 3502, 3504, 3506, 3508, 3510, 3512, 3514, 3516, 3518, 3520, 3522, 3524, 3526, 3528, 3530, 3532, 3534, 3536, 3538, 3540, 3542, 3544, 3546, 3548, 3550, 3552, 3554, 3556, 3558, 3560, 3562, 3564, 3566, 3568, 3570, 3572, 3574, 3576, 3578, 3580, 3582, 3584, 3586, 3588, 3590, 3592, 3594, 3596, 3598, 3600, 3602, 3604, 3606, 3608, 3610, 3612, 3614, 3616, 3618, 3620, 3622, 3624, 3626, 3628, 3630, 3632, 3634, 3636, 3638, 3640, 3642, 3644, 3646, 3648, 3650, 3652, 3654, 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3988, 3990, 3992, 3994, 3996, 3998, 4000, 4002, 4004, 4006, 4008, 4010, 4012, 4014, 4016, 4018, 4020, 4022, 4024, 4026, 4028, 4030, 4032, 4034, 4036, 4038, 4040, 4042, 4044, 4046, 4048, 4050, 4052, 4054, 4056, 4058, 4060, 4062, 4064, 4066, 4068, 4070, 4072, 4074, 4076, 4078, 4080, 4082, 4084, 4086, 4088, 4090, 4092, 4094, 4096, 4098, 4100, 4102, 4104, 4106, 4108, 4110, 4112, 4114, 4116, 4118, 4120, 4122, 4124, 4126, 4128, 4130, 4132, 4134, 4136, 4138, 4140, 4142, 4144, 4146, 4148, 4150, 4152, 4154, 4156, 4158, 4160, 4162, 4164, 4166, 4168, 4170, 4172, 4174, 4176, 4178, 4180, 4182, 4184, 4186, 4188, 4190, 4192, 4194, 4196, 4198, 4200, 4202, 4204, 4206, 4208, 4210, 4212, 4214, 4216, 4218, 4220, 4222, 4224, 4226, 4228, 4230, 4232, 4234, 4236, 4238, 4240, 4242, 4244, 4246, 4248, 4250, 4252, 4254, 4256, 4258, 4260, 4262, 4264, 4266, 4268, 4270, 4272, 4274, 4276, 4278, 4280, 4282, 4284, 4286, 4288, 4290, 4292, 4294, 4296, 4298, 4300, 4302, 4304, 4306, 4308, 4310, 4312, 4314, 4316, 4318, 4320, 4322, 4324, 4326, 4328, 4330, 4332, 4334, 4336, 4338, 4340, 4342, 4344, 4346, 4348, 4350, 4352, 4354, 4356, 4358, 4360, 4362, 4364, 4366, 4368, 4370, 4372, 4374, 4376, 4378, 4380, 4382, 4384, 4386, 4388, 4390, 4392, 4394, 4396, 4398, 4400, 4402, 4404, 4406, 4408, 4410, 4412, 4414, 4416, 4418, 4420, 4422, 4424, 4426, 4428, 4430, 4432, 4434, 4436, 4438, 4440, 4442, 4444, 4446, 4448, 4450, 4452, 4454, 4456, 4458, 4460, 4462, 4464, 4466, 4468, 4470, 4472, 4474, 4476, 4478, 4480, 4482, 4484, 4486, 4488, 4490, 4492, 4494, 4496, 4498, 4500, 4502, 4504, 4506, 4508, 4510, 4512, 4514, 4516, 4518, 4520, 4522, 4524, 4526, 4528, 4530, 4532, 4534, 4536, 4538, 4540, 4542, 4544, 4546, 4548, 4550, 4552, 4554, 4556, 4558, 4560, 4562, 4564, 4566, 4568, 4570, 4572, 4574, 4576, 4578, 4580, 4582, 4584, 4586, 4588, 4590, 4592, 4594, 4596, 4598, 4600, 4602, 4604, 4606, 4608, 4610, 4612, 4614, 4616, 4618, 4620, 4622, 4624, 4626, 4628, 4630, 4632, 4634, 4636, 4638, 4640, 4642, 4644, 4646, 4648, 4650, 4652, 4654, 4656, 4658, 4660, 4662, 4664, 4666, 4668, 4670, 4672, 4674, 4676, 4678, 4680, 4682, 4684, 4686, 4688, 4690, 4692, 4694, 4696, 4698, 4700, 4702, 4704, 4706, 4708, 4710, 4712, 4714, 4716, 4718, 4720, 4722, 4724, 4726, 4728, 4730, 4732, 4734, 4736, 4738, 4740, 4742, 4744, 4746, 4748, 4750, 4752, 4754, 4756, 4758, 4760, 4762, 4764, 4766, 4768, 4770, 4772, 4774, 4776, 4778, 4780, 4782, 4784, 4786, 4788, 4790, 4792, 4794, 4796, 4798, 4800, 4802, 4804, 4806, 4808, 4810, 4812, 4814, 4816, 4818, 4820, 4822, 4824, 4826, 4828, 4830, 4832, 4834, 4836, 4838, 4840, 4842, 4844, 4846, 4848, 4850, 4852, 4854, 4856, 4858, 4860, 4862, 4864, 4866, 4868, 4870, 4872, 4874, 4876, 4878, 4880, 4882, 4884, 4886, 4888, 4890, 4892, 4894, 4896, 4898, 4900, 4902, 4904, 4906, 4908, 4910, 4912, 4914, 4916, 4918, 4920, 4922, 4924, 4926, 4928, 4930, 4932, 4934, 4936, 4938, 4940, 4942, 4944, 4946, 4948, 4950, 4952, 4954, 4956, 4958, 4960, 4962, 4964, 4966, 4968, 4970, 4972, 4974, 4976, 4978, 4980, 4982, 4984, 4986, 4988, 4990, 4992, 4994, 4996, 4998, 5000, 5002, 5004, 5006, 5008, 5010, 5012, 5014, 5016, 5018, 5020, 5022, 5024, 5026, 5028, 5030, 5032, 5034, 5036, 5038, 5040, 5042, 5044, 5046, 5048, 5050, 5052, 5054, 5056, 5058, 5060, 5062, 5064, 5066, 5068, 5070, 5072, 5074, 5076, 5078, 5080, 5082, 5084, 5086, 5088, 5090, 5092, 5094, 5096, 5098, 5100, 5102, 5104, 5106, 5108, 5110, 5112, 5114, 5116, 5118, 5120, 5122, 5124, 5126, 5128, 5130, 5132, 5134, 5136, 5138, 5140, 5142, 5144, 5146, 5148, 5150, 5152, 5154, 5156, 5158, 5160, 5162, 5164, 5166, 5168, 5170, 5172, 5174, 5176, 5178, 5180, 5182, 5184, 5186, 5188, 5190, 5192, 5194, 5196, 5198, 5200, 5202, 5204, 5206, 5208, 5210, 5212, 5214, 5216, 5218, 5220, 5222, 5224, 5226, 5228, 5230, 5232, 5234, 5236, 5238, 5240, 5242, 5244, 5246, 5248, 5250, 5252, 5254, 5256, 5258, 5260, 5262, 5264, 5266, 5268, 5270, 5272, 5274, 5276, 5278, 5280, 5282, 5284, 5286, 5288, 5290, 5292, 5294, 5296, 5298, 5300, 5302, 5304, 5306, 5308, 5310, 5312, 5314, 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# Systematic Handling Analysis

**Michael Rajnik**



## Systematic Handling Analysis:

**Systematic Handling Analysis** Richard Muther,1969  
Haganas,1975 **Systematic Handling Analysis** Richard Muther,Knut Haganäs,1969 Systematic Handling Analysis,  
by Richard Muther and Knut Haganäs Richard Muther,1969 Simplified Systematic Handling Analysis Richard  
Muther,Chamnong Jungthirapanich,Ronald J. Haney,1994-06 **Systematische Materialfluss- und Transportanalyse**  
**SHA Systematic handling analysis SHA, dt** Richard Muther,Marcel E. Bloch,Knut Haganäs,1971 Engineering for  
Business Colin O. Benjamin,2009-05-16 Engineering for Business features teaching materials and case studies developed for  
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Engineering and Management and Technology Management This work surveys the more robust quantitative tools and  
techniques used to facilitate decision making in business and uses case studies to illustrate their application Where  
appropriate the readers are provided with frameworks to enable application of the techniques covered and are directed to  
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Telsang, For close to 20 years Industrial Engineering and Production Management has been a successful text for students of  
Mechanical Production and Industrial Engineering while also being equally helpful for students of other courses including  
Management Divided in 5 parts and 52 chapters the text combines theory with examples to provide in depth coverage of the  
subject The Wiley Encyclopedia of Packaging Technology Kit L. Yam,2010-01-05 The complete and authoritative guide to  
modern packaging technologies updated and expanded From A to Z The Wiley Encyclopedia of Packaging Technology Third

Edition covers all aspects of packaging technologies essential to the food and pharmaceutical industries among others This edition has been thoroughly updated and expanded to include important innovations and changes in materials processes and technologies that have occurred over the past decade It is an invaluable resource for packaging technologists scientists and engineers students and educators packaging material suppliers packaging converters packaging machinery manufacturers processors retailers and regulatory agencies In addition to updating and improving articles from the previous edition new articles are also added to cover the recent advances and developments in packaging Content new to this edition includes Advanced packaging materials such as antimicrobial materials biobased materials nanocomposite materials ceramic coated films and perforated films Advanced packaging technologies such as active and intelligent packaging radio frequency identification RFID controlled release packaging smart blending nanotechnology biosensor technology and package integrity inspection Various aspects important to packaging such as sustainable packaging migration lipid oxidation light protection and intellectual property Contributions from experts in all important aspects of packaging Extensive cross referencing and easy to access information on all subjects Large double column format for easy reference

**Logistics** Hessel Visser,2019-11-08 Logistics Principles Practice is a general introduction to the subject This specialized field is fast moving fulfilling orders on time is of crucial importance in the modern age of internet economy and just in time production Besides dealing with the logistics of purchasing production and distribution the book also examines common ground with marketing quality and production design This integrated approach ensures that important topics such as e business CRM process design E procurement enterprise resource planning and E logistics are given prominent coverage This textbook can be used as core reading for all students of logistics and operations management

**Modern Materials Handling** ,1967

**Analysis and Design Alternatives for the Rice Processing Industry in Central Mexico** Mariana Ruiz Morales,1995

*Job Shop Lean* Shahrukh A. Irani,2020-05-04 In the 1950 s the design and implementation of the Toyota Production System TPS within Toyota had begun In the 1960 s Group Technology GT and Cellular Manufacturing CM were used by Serck Audco Valves a high mix low volume HMLV manufacturer in the United Kingdom to guide enterprise wide transformation In 1996 the publication of the book Lean Thinking introduced the entire world to Lean Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation 1 identify value 2 map the value stream 3 create flow 4 establish pull and 5 seek perfection Unfortunately the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean 1 finding the product families in a product mix with hundreds of different products 2 designing a flexible factory layout that fits hundreds of different product routings and 3 scheduling a multi product multi machine production system subject to finite capacity constraints Based on the Author s 20 years of learning teaching researching and implementing Job Shop Lean since 1999 this book Describes the concepts tools software implementation methodology and

barriers to successful implementation of Lean in HMLV production systems Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST Production Flow Analysis and Simplification Toolkit Sgetti and Schedlyzer Explains how the one at a time implementation of manufacturing cells constitutes a long term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation machine monitoring virtual cells Manufacturing Execution Systems and other elements of Industry 4 0 Teaches a new method Value Network Mapping to visualize large multi product multi machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop a machine shop a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co curricular and extracurricular programs of an Industrial Engineering department

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