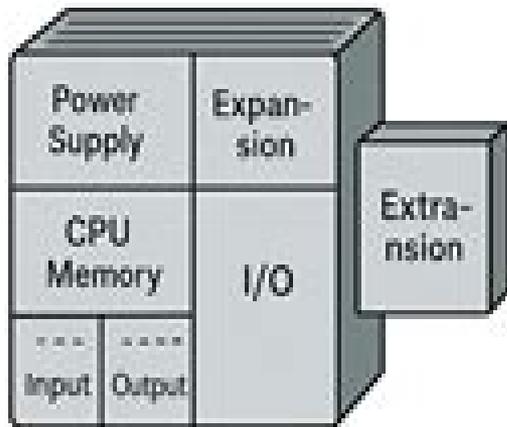


Structural Types of PLCs and Their Characteristics

Compact (Box-Type)

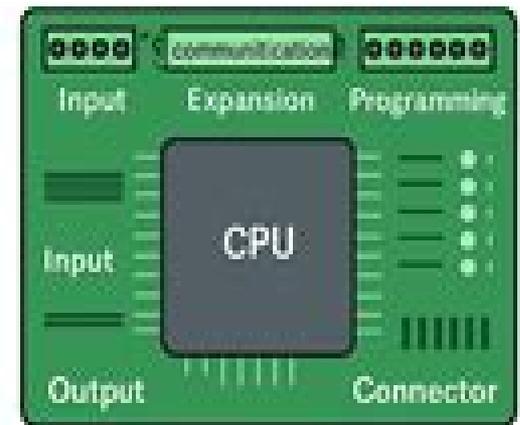


Expansion Unit

Modular PLC



Embedded (Insert (Board-Type) PLC



Scalability	Typical
Simple systems	Simple systems

Scalability	Tigh
High	Medium/large systems

Scalability	Low to Medium
Typical Use	OEM integration

Types Of Communication Plcs

RM Cervero



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