



Crane accidents are thankfully fairly rare, however, when an accident occurs it often results in fatal or serious injury. In recent years the number of deaths caused by cranes in the UK has averaged one per year. LOLER specifies the need for an annual thorough examination but regular visual checks are vital to minimising risks.

Around a quarter of all crane incidents involve a dropped load, an estimated 80% were attributed to poor maintenance.

GET TO KNOW YOUR OVERHEAD CRANE

CARRY OUT PRE-USE CHECKS

- 1 Hook / Hook Blocks**
Operating correctly – prevents load but block from sliding any part of the framework. Free from wear, deformation and cracks. Securely in place.
- 2 Lifting in Correct Order**
Operating correctly with no excess force observed (slipping/grinding) unusual vibration. Smooth operating area in line of distribution.
- 3 Cranes**
No sign of external defect (burst), damaged, signs of overloading, painted (overloading).
- 4 Brakes**
Free of excessive wear, deformation, cracks or serious damage. In good condition with manufacturer's guidelines. Functioning correctly – free from oil and adequate stopping distance.
- 5 Operator Seat**
Check seat ready for use. Free and clear access prior to commencing operation.
- 6 Position / Secure Control**
Control/operation controls free from overloading/damage and operating correctly. Labels are correct (and visible). Control cables secure and damage free.
- 7 Hooks / Load Beams**
Check for any distortions, wear, bending and damage along entire length. Check for locking, cracking, abrasion, bent angles, broken threads, etc.
- 8 Hook / Safety Catch**
Free from cracks, wear or damage. Free rotation in movement arrangements. Capable when closed and require Lock-off device and/or lock assembly.
- 9 Wire Cables**
Operating correctly. Free from wear, deformation and cracks. Securely in place. Supports and connections secure and free from damage.
- 10 Wire Ropes / Hoist**
Construction good. Free from wear, deformation or cracks. Check when loading freely with no sign of wear, damage or cracks.
- 11 Wire Rops & Hooks**
Insured by locking pins, bolts and nuts. Free from wear, deformation and cracks.
- 12 Motor / Brakes**
Free from wear and damage. Oil levels correct. No sign of leaks.
- 13 Warning Labels / Symbols**
Visible and correct. Warning devices operational. PPE, & safety labels clearly visible and legible. Operator manual readily available.
- 14 Ancillary Equipment**
Check equipment such as chains, wire slings, shackles, eye bolts, magnets, extension cables, hoses etc are fit for purpose and inspected.
- 15 LOTO**
Lock-out/Tag-out procedures in place and observed during maintenance and start-ups. Lockout tags and ropes available and in operation.



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Katrin Zwirgmaier



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Table of Contents Use Your Overhead

1. Understanding the eBook Use Your Overhead
 - The Rise of Digital Reading Use Your Overhead
 - Advantages of eBooks Over Traditional Books
2. Identifying Use Your Overhead
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Use Your Overhead
 - User-Friendly Interface
4. Exploring eBook Recommendations from Use Your Overhead
 - Personalized Recommendations

- Use Your Overhead User Reviews and Ratings
- Use Your Overhead and Bestseller Lists
- 5. Accessing Use Your Overhead Free and Paid eBooks
 - Use Your Overhead Public Domain eBooks
 - Use Your Overhead eBook Subscription Services
 - Use Your Overhead Budget-Friendly Options
- 6. Navigating Use Your Overhead eBook Formats
 - ePub, PDF, MOBI, and More
 - Use Your Overhead Compatibility with Devices
 - Use Your Overhead Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Use Your Overhead
 - Highlighting and Note-Taking Use Your Overhead
 - Interactive Elements Use Your Overhead
- 8. Staying Engaged with Use Your Overhead
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Use Your Overhead
- 9. Balancing eBooks and Physical Books Use Your Overhead
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Use Your Overhead
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Use Your Overhead
 - Setting Reading Goals Use Your Overhead
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Use Your Overhead
 - Fact-Checking eBook Content of Use Your Overhead

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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