

Table II-A—Single sampling plans for normal inspection (Master table)

(See 9.4 and 9.5)

Sample size code letter	Sample size	Acceptance Quality Limits, AQLs, in Percent Nonconforming Items and Nonconformities per 100 Items (Normal Inspection)																											
		0.010	0.015	0.025	0.040	0.065	0.10	0.15	0.25	0.40	0.65	1.0	1.5	2.5	4.0	6.5	10	15	25	40	65	100	150	250	400	650	1000		
		Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	Ac Re	
A	2	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	30 31	44 45		
B	3	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	30 31	44 45	↑		
C	5	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	30 31	44 45	↑	↑		
D	8	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	30 31	44 45	↑	↑		
E	13	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	30 31	44 45	↑	↑		
F	20	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑		
G	32	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑		
H	50	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑		
J	80	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑		
K	125	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑		
L	200	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑		
M	315	↓	↓	↓	↓	↓	↓	↓	↓	↓	0 1	↓	↓	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑		
N	500	↓	↓	0 1	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑		
P	800	↓	0 1	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑		
Q	1250	0 1	↓	↓	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑		
R	2000	↑	↑	1 2	2 3	3 4	5 6	7 8	10 11	14 15	21 22	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑	↑		

↓ = Use the first sampling plan below the arrow. If sample size equals, or exceeds, lot size, carry out 100 percent inspection.

↑ = Use the first sampling plan above the arrow.

Ac = Acceptance number.

Re = Rejection number.

Tables For Normal Sampling With Unknown

Jerome Bracken, Arthur Schleifer



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Biostatistics for Oral Healthcare Jay S. Kim, Ronald J. Dailey, 2008-06-02 *Biostatistics for Oral Healthcare* offers students practitioners and instructors alike a comprehensive guide to mastering biostatistics and their application to oral healthcare Drawing on situations and methods from dentistry and oral healthcare this book provides a thorough treatment of statistical concepts in order to promote in depth and correct comprehension supported throughout by technical discussion and a multitude of practical examples

Acceptance Sampling in Quality Control Edward G. Schilling, Dean V. Neubauer, 2017-06-01 *Acceptance Sampling in Quality Control Third Edition* presents the state of the art in the methodology of sampling while integrating both theory and best practices It discusses various standards including those from the ISO MIL STD and ASTM and explores how to set quality levels The book also includes problems at the end of each chapter with solutions This edition improves upon the previous editions especially in the areas of software applications and compliance sampling plans New to the Third Edition Numerous Microsoft Excel templates to address sampling plans are used Commercial software applications are discussed at the end of many chapters Discussion of quick switching systems has been expanded to account for the considerable recent activity in this area Added discussion of zero acceptance number chained quick switching systems

American National Standard Sampling Procedures and Tables for Inspection by Variables for Percent Nonconforming American Society for Quality Control. Standards Committee, American National Standards Institute, American Society for Quality Control, 1980

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