



# Thermal Recovery Processes

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## 5.1 INTRODUCTION

The recovery processes of oil are increased due to dependency of the industry to them and the requirements to petrochemical products. This leads to oil extraction from unconventional reservoirs to compensate the possible deficiency between production and demand, and oil with low API gravity. The total amount of heavy oils and bitumen is about 9 trillion barrels. The characteristics of these oils include low API gravity, high viscosity, and asphaltene content [1]. One technique for increasing the displacement which leads to enhancement of heavy oil recovery is viscosity reduction [2]. The fluid resistance to flow is called viscosity. Reduction of this quantity leads to increasing the mobility value as temperature is increased [3]. This fact states the significance of enhanced oil recovery (EOR) (thermal EOR) processes, in which the generated heat at the surface or in situ from steam or hot water is injected through the porous media [4].



## 5.2 VARIOUS THERMAL ENHANCED OIL RECOVERY PROCESSES

Various methods of thermal EOR are applied in different ranges of viscosity. For example, steam flooding is effective for heavy oil extraction, cyclic steam stimulation (CSS) is applicable for extra-heavy oil, and steam-assisted gravity drainage (SAGD) process is introduced for the recovery of bitumen [5]. This process leads to generation of greenhouse gases as a result of burning the fuel which may cause environmental problems. Solvent steam process was then introduced to resolve this environmental issue by generating less amount of steam. This leads to reduction in amount of emitted greenhouse gases [6,7]. If solvents for instance normal alkanes, CO<sub>2</sub>, and CH<sub>4</sub> are also added to this stream, viscosity reduction would be increased

# Thermal Recovery Processes

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