



Crane accidents are thankfully fairly rare, however, when an accident occurs it often results in fatal or serious injury. In recent years the number of deaths caused by cranes in the UK has averaged one per year. LOLER specifies the need for an annual thorough examination but regular visual checks are vital to minimising risks.

Around a quarter of all crane incidents involve a dropped load, an estimated 80% were attributed to poor maintenance.

GET TO KNOW YOUR OVERHEAD CRANE

CARRY OUT PRE-USE CHECKS

- 1 Hook / Hook Blocks**
Operating correctly – prevents load but block from sliding any part of the frame; Free (not fixed) deformation and cracks; Securely in place
- 2 Lifting in Correct Order**
Operating correctly with no excess force observed (slipping/grinding) correct assembly; Correct operating area in line of distribution
- 3 Cranes**
No sign of external defect (burst) damaged; signs of overloading; painted (weathering)
- 4 Brakes**
Free of excessive noise; deformation; cracks or surface damage; fit per complete with manufacturer's guidelines; Functioning correctly – free from oil and adequate stopping distance
- 5 Hoist Drum**
Check with capacity for use; free and clear before prior to commencing operation
- 6 Position / Secure Control**
Control/hoistworkstation; location; free from overloading and operating correctly; Labels are correct (and visible); Control cables secure and damage free
- 7 Hook / Load Beams**
Check for sign distortion; wear; twisting and damage; along entire length; check for buckling; cracking; abrasion; bent angles; broken elements
- 8 Hook / Safety Catch**
Free from cracks; wear or damage; free rotation; in correct arrangement; Capacity labels correct and legible; Labels correct and visible; secure
- 9 Wire Ropes**
Operating correctly; free from wear; deformation and cracks; Securely in place; Replaces and conditions secure; and free from damage
- 10 Wire Ropes / Hoist**
Correctly placed; free from wear; deformation or cracks; Check labels; comply fully with its sign of wear; damage or cracks
- 11 Wire Rops & Hooks**
Insured by safety cables; bolts and nuts; free from wear; deformation and cracks
- 12 Motor / Brakes**
Free from wear and damage; Oil levels correct; No sign of leaks
- 13 Warning Labels / Symbols**
Visible and correct; warning devices operational; PPE; & safety labels clearly visible and legible; Operator manual readily available
- 14 Ancillary Equipment**
Check equipment such as chains, wire slings, shackles, eye bolts, magnets, extension cables; hooks etc are fit for purpose and inspected
- 15 LIFT**
Lifted and latched procedures in place and observed during maintenance and down time; clearance tags and signs available and in operation



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