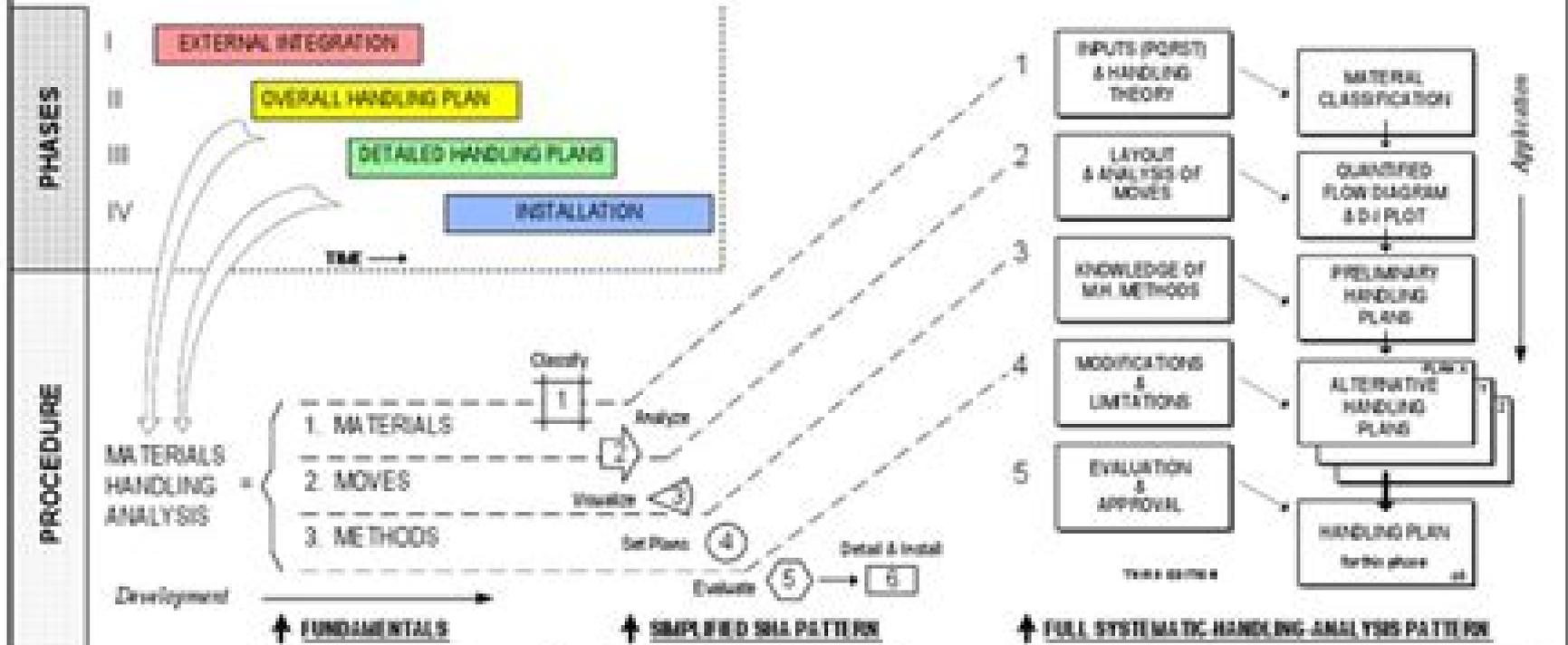


SYSTEMATIC HANDLING ANALYSIS (SHA) – Capsule Summary



CONVENTIONS	Process Chart Symbols & Action ^a	Symbols Extended to Identify Equipment & Space	Color Used	Black & White ^b	Formulas and Explanations	Visual Letter	No. Value	No. of Lines	Intensity Rating of Material Moves	Color Code	Evaluating Description	Letter/Value
	^a A.S.T. Standard Symbols (ASIS) Standard (Adapted or based on ASIS procedure) ^b ASIS Standard Symbols (ASIS) Standard (Adapted or based on T.M.A. procedure)	Operation Transportation Handling Storage Delay Inspection	Palleting or Trucking Equipment & Space Assembly, Sub-Assembly, Dis-Assembly Transport-related Equipment & Space Handling Area - Pick-up & Set-Down Storage Equipment and Space Station or Hold Area Input, Tool, Chain Tension & Space Lifting & Support Equipment & Space Office or Planning Area, or Building Features	Green ^{***} Red ^{***} Yellow ^{***} Yellow ^{***} Yellow ^{***} Blue ^{***} Blue ^{***} Orange ^{***}	[Grid patterns for black and white representation]	Identify (I) = nP4 Designated by width of line line Outline (O) Designated by length of line line Concentric (TW) TW = 1 x O = nP4 I O Designated by area of line line Length n = # of Lines O = Outer C = Central X = Channel (Circle)	A B I O U	4 3 2 1 0	4 3 2 1 0	Generally High Intensity of Moves Especially High Intensity of Moves Important Intensity Ordinary Intensity Unimportant Moves of Negligible Intensity	Red ^{***} Orange/Yellow ^{***} Green ^{***} Blue ^{***} Unshaded ^{***}	Great Perfect Results (Excellent) Especially Good Results (Very Good) Important Results (Good) Ordinary Results (Fair) Unimportant Results (Poor) Not Applicable Results (Not Substantive)

^a Dash (dotted) line indicates half a line, or half way between two ratings — recorded by minus sign behind visual letter
^b (shaded) (dotted) Standard (Adapted or based on T.M.A. procedure)
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Systematic Handling Analysis

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