



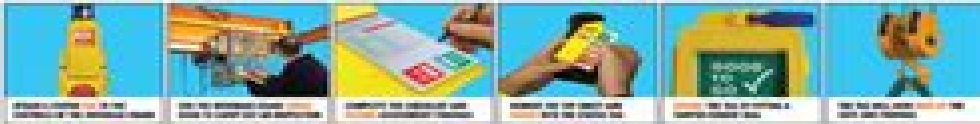
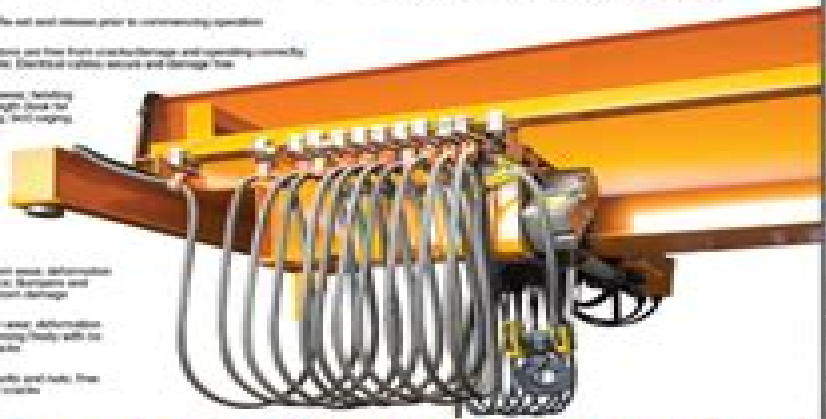
Crane accidents are thankfully fairly rare, however, when an accident occurs it often results in fatal or serious injury. In recent years the number of deaths caused by cranes in the UK has averaged one per year. LOLER specifies the need for an annual thorough examination but regular visual checks are vital to minimising risks.

Around a quarter of all crane incidents involve a dropped load, an estimated 80% were attributed to poor maintenance.

# GET TO KNOW YOUR OVERHEAD CRANE

## CARRY OUT PRE-USE CHECKS

- 1 Hook / Hook Blocks**  
Operating correctly – prevents load but block from sliding any part of the hook frame. Free from wear, deformation and cracks. Securely in place.
- 2 Lifting in Correct Order**  
Operating correctly with no excess force observed (slipping/grinding) unusual vibration. Smooth operating area in line of distribution.
- 3 Cranes**  
No sign of external defect (burst) damaged, signs of overloading, painted (overloading).
- 4 Brakes**  
Free of excessive wear, deformation, cracks or surface damage. In good condition with manufacturer's guidelines. Functioning correctly – free from oil and adequate stopping distance.
- 5 Operator Seat**  
Check seat ready for use. Free and clear access prior to commencing operation.
- 6 Position / Secure Control**  
Control/operation controls free from overloading and operating correctly. Labels are correct and visible. Control cables secure and damage free.
- 7 Hooks / Load Beams**  
Check for any distortions, wear, bending and damage along entire length. Check for markings indicating, twisting, bent angles, broken strands.
- 8 Hook / Safety Catch**  
Free from cracks, wear or damage. Free rotation. In correct arrangement. Capacity labels correct and legible. Labels correct and visible securely.
- 9 Wire Cables**  
Operating correctly. Free from wear, deformation and cracks. Securely in place. Supports and connections secure and free from damage.
- 10 Wire Ropes / Wire**  
Construction good. Free from wear, deformation or cracks. Check labels (correct) freely with no sign of wear, damage or cracks.
- 11 Wire Ropes / Hooks**  
Insured by safety cables, bolts and nuts. Free from wear, deformation and cracks.
- 12 Wheel / Slides**  
Free from wear and damage. Oil seals correct. No sign of leaks.
- 13 Warning Labels / Symbols**  
Visible and correct. Warning devices operational. PPE, & safety labels clearly visible and legible. Operator manual readily available.
- 14 Ancillary Equipment**  
Check equipment such as chains, wire slings, shackles, eye bolts, magnets, extension cables, hoses etc are fit for purpose and inspected.
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**Marcel A. Müller**



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