



Crane accidents are thankfully fairly rare, however, when an accident occurs it often results in fatal or serious injury. In recent years the number of deaths caused by cranes in the UK has averaged one per year. LOLER specifies the need for an annual thorough examination but regular visual checks are vital to minimising risks.

Around a quarter of all crane incidents involve a dropped load, an estimated 80% were attributed to poor maintenance.

GET TO KNOW YOUR OVERHEAD CRANE

CARRY OUT PRE-USE CHECKS

- 1 Hook / Hook Blocks**
Operating correctly – prevents load but block from sliding any part of the framework. Free from wear, deformation and cracks. Securely in place.
- 2 Lifting in Correct Order**
Operating correctly with the correct crane selected (capacity/gravity control) correctly. Correct operating area in line of distribution.
- 3 Cables**
On top of rollers (where fitted) – damaged, signs of overloading, pinched (overloading).
- 4 Slides**
Free of obstruction (wear, deformation, cracks or surface damage). In good condition with manufacturer's guidelines. Lubricating correctly – free from dirt and adequate greasing intervals.
- 5 Receiver Stop**
Check not ready for use. Do not use unless prior to commencing operation.
- 6 Position / Reverse Control**
Control/positioning controls free from obstruction and operating correctly. Labels are correct (and visible). Electrical cables secure and damage free.
- 7 Hooks / Load Beams**
Check for sign distortion, wear, bending and damage along entire length. Check for marking, cracking, abrasion, weld ripples, broken strands, etc.
- 8 Hook / Safety Catch**
Free from cracks, wear or damage. Free rotation. In correct arrangement. Capacity labels correct and legible. Labels correct and visible correctly.
- 9 Run Conditions**
Operating correctly. Free from wear, deformation and cracks. Securely in place. Bearings and rollers secure and free from damage.
- 10 Hook / Guide Roll**
Correctly fitted. Free from wear, deformation or cracks. Check wheels running freely with no sign of wear, damage or cracks.
- 11 Drive Rolls & Brakes**
Secured by locking pins, bolts and nuts. Free from wear, deformation and cracks.
- 12 Motor / Brakes**
Free from wear and damage. Oil levels correct. No sign of leaks.
- 13 Warning Labels – Function**
Visible and correct. Warning devices operational. Stop, & safety labels clearly visible and legible. Operator manual readily available.
- 14 Ancillary Equipment**
Check equipment such as chains, wire slings, shackles, eye bolts, magnets, restraint devices, hooks etc are fit for purpose and inspected.
- 15 LOTO**
Lock out/tag out procedures in place and observed during maintenance and start-ups. Release tags and signs available when in operation.



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