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Bulletin 24-1

# PQ® Soluble Silicates in Refractory and Chemical-Resistant Cements

## INTRODUCTION

PQ Soluble Silicates are used effectively as binders where heat stability or resistance to chemicals is required. Silicate binders develop high green strength by air-setting without heat. They also impart increased fired strength, are easy and safe to handle, low in price, non-corrosive, form no fumes or fire hazards and resist deterioration after placement. Consequently, air-setting specialties containing soluble silicates are used in refractory mortars and ramming, gunning and patching mixes in practically all refractory or chemical-resistant construction and in their maintenance. Some examples include:

<b>boilers</b>	<b>heat treating furnaces</b>
<b>incinerators</b>	<b>ladle linings</b>
<b>cupolas</b>	<b>catalytic cracking chambers</b>
<b>smelting furnaces</b>	<b>sewage works</b>
<b>coke ovens</b>	<b>chimney construction</b>
<b>blast furnaces</b>	<b>sulfite digesters</b>
<b>open-hearths</b>	<b>electrolytic cells</b>
<b>electric steel furnaces</b>	<b>acid manufacturing</b>
<b>oxygen converters</b>	<b>soaking pits</b>

The liquid sodium silicates are solutions of water soluble glasses manufactured from varied proportions of  $\text{Na}_2\text{CO}_3$  and  $\text{SiO}_2$ . They are available in a variety of  $\text{SiO}_2/\text{Na}_2\text{O}$  weight ratios ranging from 1.6 (highly alkaline) to 3.22 (highly siliceous). In addition to the liquid sodium silicates, PQ produces a wide variety of solid products to meet the needs of different formulations. They range from highly soluble powders to lumps of transparent glass.

The potassium silicates are solutions manufactured from varied proportions of  $\text{K}_2\text{CO}_3$  and  $\text{SiO}_2$ . They are available in  $\text{SiO}_2 : \text{K}_2\text{O}$  weight ratios of 2.5 and 2.1. Table 1 lists the compositions and properties of the PQ sodium and potassium silicates used in refractory and chemical resistant cements.

## EFFECTS OF SILICATE COMPOSITION

The highly siliceous (high  $\text{SiO}_2/\text{Na}_2\text{O}$  ratio) sodium silicates tend to air dry rapidly. They are the most refractory of the sodium silicates as well as the most resistant to acids. Because the total solids of these high ratio silicate solutions are relatively low, compared to the lower ratio solutions, a cement containing a high ratio solution will necessarily contain more water.

# Soluble Silicates

**Patrick Vollmar**



## **Soluble Silicates:**

The book delves into Soluble Silicates. Soluble Silicates is an essential topic that needs to be grasped by everyone, ranging from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Soluble Silicates, encompassing both the fundamentals and more intricate discussions.

1. This book is structured into several chapters, namely:

- Chapter 1: Introduction to Soluble Silicates
- Chapter 2: Essential Elements of Soluble Silicates
- Chapter 3: Soluble Silicates in Everyday Life
- Chapter 4: Soluble Silicates in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Soluble Silicates. The first chapter will explore what Soluble Silicates is, why Soluble Silicates is vital, and how to effectively learn about Soluble Silicates.

3. In chapter 2, the author will delve into the foundational concepts of Soluble Silicates. This chapter will elucidate the essential principles that need to be understood to grasp Soluble Silicates in its entirety.

4. In chapter 3, the author will examine the practical applications of Soluble Silicates in daily life. This chapter will showcase real-world examples of how Soluble Silicates can be effectively utilized in everyday scenarios.

5. In chapter 4, this book will scrutinize the relevance of Soluble Silicates in specific contexts. The fourth chapter will explore how Soluble Silicates is applied in specialized fields, such as education, business, and technology.

6. In chapter 5, this book will draw a conclusion about Soluble Silicates. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. This book is highly recommended for anyone seeking to gain a comprehensive understanding of Soluble Silicates.

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