

# Synchronous Manufacturing

Demand = 100 A's  
Machine setup time = 60 minutes

MACHINE 1		MACHINE 2		MACHINE 3	
B1	5	B2	3	C1	2
B3	7	C3	15	D3	5
C2	10	D2	8	D1	10
Sum	22		26*		17
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# Synchronous Manufacturing

**Marco Cascella**



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