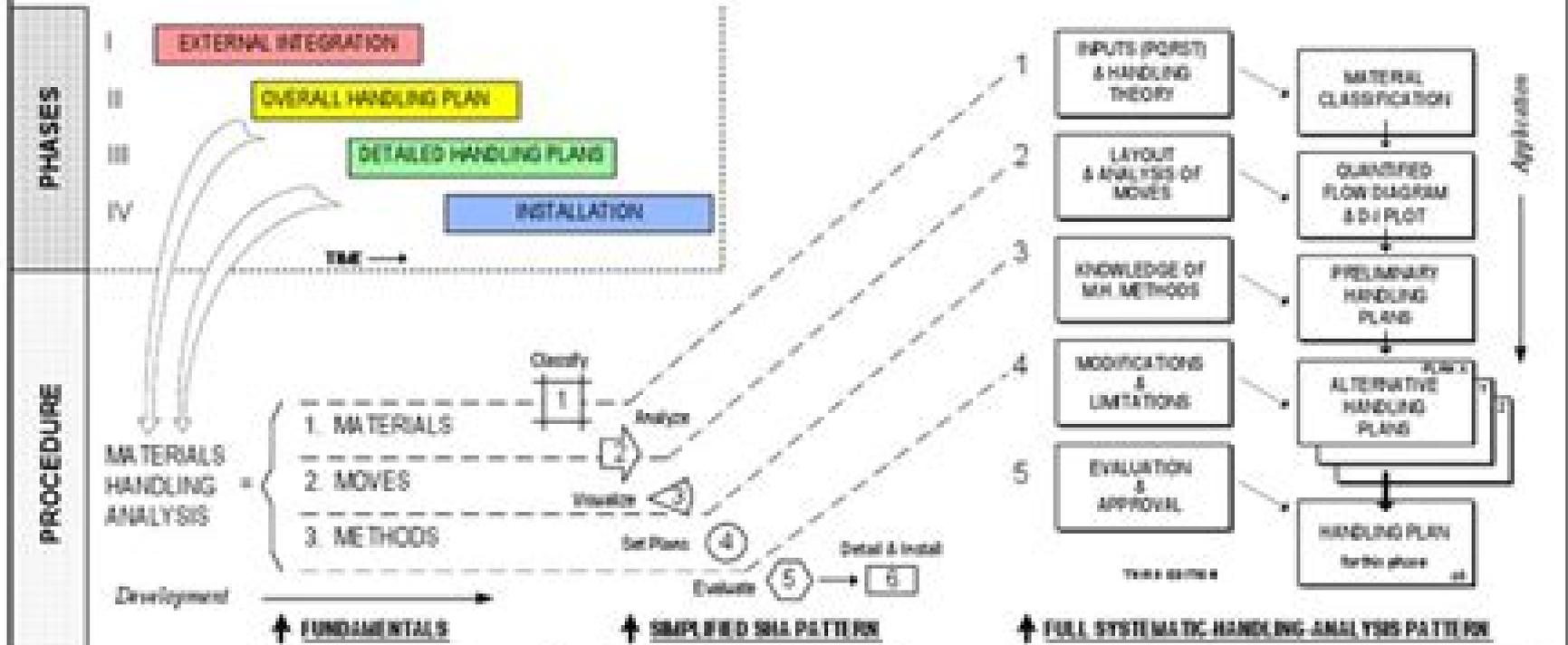


SYSTEMATIC HANDLING ANALYSIS (SHA) – Capsule Summary



CONVENTIONS	Process Chart Symbols & Action*	Symbols Extended to Identify Equipment & Space	Color Used	Black & White**	Formulas and Explanations	Visual Letter	No. Value	No. of Lines	Intensity Rating of Material Moves	Color Code	Evaluating Description	Letter/Value
	1	Operation	<ul style="list-style-type: none"> Forming or Treating Equipment & Space Assembly, Sub-Assembly, Dis-Assembly 	Green		Intensity (I) = n ² Designated by width of line	A	4	4	Generally High Intensity of Moves	Red	Great Perfect Results (Excellent)
2	Transportation	Transport-related Equipment & Space	Orange		Distance (D) Designated by length of line	B	3	3	Especially High Intensity of Moves	Orange/Yellow	Especially Good Results (Very Good)	B/3
3	Handling	Handling Area - Pick-up & Set-Down	Yellow		Concentration (TW) TW = 1 x D = n ² D Designated by area of line	I	2	2	Important Intensity	Green	Important Results (Good)	I/2
4	Storage	Storage Equipment and Space	Light Yellow		Length	O	1	1	Ordinary Intensity	Blue	Ordinary Results (Fair)	O/1
5	Delay	Set-Down or Hold Area	Light Orange			U	0	0	Unimportant Moves of Negligible Intensity	Unshaded	Unimportant Results (Poor)	U/0
6	Inspection	Inspect, Test, Check Equipment & Space	Blue			X	1	1			Not Applicable Results (Not Substantive)	X/1
7	Support	Support Equipment & Space	Blue									
8	Office or Planning Area, or Building Features	Office or Planning Area, or Building Features	Brown									

Visual Letter	No. Value	No. of Lines	Intensity Rating of Material Moves	Color Code
A	4	4	Generally High Intensity of Moves	Red
B	3	3	Especially High Intensity of Moves	Orange/Yellow
I	2	2	Important Intensity	Green
O	1	1	Ordinary Intensity	Blue
U	0	0	Unimportant Moves of Negligible Intensity	Unshaded

* Dash (dotted) line indicates half a line, or half way between two ratings — recorded by minus sign behind visual letter

** (black) (white) Shaded (Applied or None to S.H.A. procedure)

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Marcel A. Müller



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