

Table II-A—Single sampling plans for normal inspection (Master table)

(See 9.4 and 9.5)

| Sample size code letter | Sample size | Acceptance Quality Limits, AQLs, in Percent Nonconforming Items and Nonconformities per 100 Items (Normal Inspection) | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|-------------------------|-------------|---|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|--|
| | | 0.010 | 0.015 | 0.025 | 0.040 | 0.065 | 0.10 | 0.15 | 0.25 | 0.40 | 0.65 | 1.0 | 1.5 | 2.5 | 4.0 | 6.5 | 10 | 15 | 25 | 40 | 65 | 100 | 150 | 250 | 400 | 650 | 1000 | | |
| | | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | Ac Re | |
| A | 2 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↓ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | | |
| B | 3 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↓ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | ↑ | | |
| C | 5 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | ↑ | ↑ | | |
| D | 8 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | ↑ | ↑ | ↑ | | |
| E | 13 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | 30 31 | 44 45 | ↑ | ↑ | ↑ | ↑ | | |
| F | 20 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| G | 32 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| H | 50 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| J | 80 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| K | 125 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| L | 200 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| M | 315 | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| N | 500 | ↓ | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| P | 800 | ↓ | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| Q | 1250 | 0 1 | ↑ | ↓ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |
| R | 2000 | ↑ | ↑ | 1 2 | 2 3 | 3 4 | 5 6 | 7 8 | 10 11 | 14 15 | 21 22 | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | ↑ | | |

↓ = Use the first sampling plan below the arrow. If sample size equals, or exceeds, lot size, carry out 100 percent inspection.

↑ = Use the first sampling plan above the arrow.

Ac = Acceptance number.

Re = Rejection number.

Tables For Normal Sampling With Unknown

Brendan G. Carr



Tables For Normal Sampling With Unknown:

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In a time characterized by interconnectedness and an insatiable thirst for knowledge, the captivating potential of verbal expression has emerged as a formidable force. Its capability to evoke sentiments, stimulate introspection, and incite profound transformations is genuinely awe-inspiring. Within the pages of "**Tables For Normal Sampling With Unknown**," a mesmerizing literary creation penned with a celebrated wordsmith, readers embark on an enlightening odyssey, unraveling the intricate significance of language and its enduring effect on our lives. In this appraisal, we shall explore the book's central themes, evaluate its distinctive writing style, and gauge its pervasive influence on the hearts and minds of its readership.

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